

## Challenges to the Application of IPMC as a Surface Wiper

<b>Challenge</b>	<b>Solution</b>
Fluorinate base - difficult to bond	Pre-etching (LaRC)
Sensitive to dehydration (~5-min)	Etching and coating (NASA-LaRC)
Electroding points cause leakage	Effective compact electroding method was developed
Off-axis bending actuation	Use of load (e.g., wiper) to constrain the free end
Most bending occurs near the poles	Improve the metal layer uniformity
Electrolysis occurs at >1.23-V in Na+/Pt	<ul style="list-style-type: none"> <li>• Minimize voltage</li> <li>• Use IPMC with gold electrodes and cations based on                             <ul style="list-style-type: none"> <li>- Li<sup>+</sup></li> <li>- Perfluorocarboxylate with tetra-n-butylammonium (ONRI)</li> </ul> </li> </ul>
<ul style="list-style-type: none"> <li>• Survive -155°C to +125°C</li> <li>• Operate at -125°C to + 60°C</li> </ul>	IPMC was demonstrated to operate at -140°C
Need to remove a spectrum of dust sizes in the range of >3μm	<ul style="list-style-type: none"> <li>• Use effective wiper-blade design (ESLI, San Diego, CA)</li> <li>• Apply high bias voltage to repel the dust</li> </ul>
Reverse bending under DC voltage	Limit application to dynamic/controlled operations
Developed coating is permeable	<ul style="list-style-type: none"> <li>• Alternative polymeric coating</li> <li>• Metallic Self-Assembled Monolayer overcoat</li> </ul>
Residual deformation	Still a challenge
No established quality assurance	<ul style="list-style-type: none"> <li>• Use short beam/film</li> <li>• Efforts are underway to tackle the critical issues</li> </ul>